



## “US” Series 2K Polyurethane Primer-Sealer

### Description

Our “US” series polyurethane primer sealers are designed to seal existing finishes from the elements and provide a smooth, easily re-coatable foundation to apply basecoat or topcoat colors over. Available in a wide range of colors to help reduce topcoat requirements. When properly mixed this product contains isocyanates so care must be taken to minimize exposure by using proper personal protective equipment.



### Components

- **US Color**                      **2K Polyurethane Primer Sealer**
- **UA-040, 041, 042**        **UreKem Polyurethane Activators**
- **UR-010, 011, 012**        **UR Series Urethane Reducers**
- **ARE-66, AFE-52, AUC-56 (Optional Additives)**



### Suitable Substrates

Apply over corrosion resistant primers, body filler, cured existing paint or metal properly treated with metal etching prep compounds. Do not use directly on aluminum, galvanized, stainless steel, or any other surface not specifically mentioned above.



### Mix Ratio (4:1:1)

For spray applications mix 4 parts US series with 1 part UA series activator by volume. Gently mix then add an additional 1 part UR series reducer. Filter through a medium paint filter into your spray gun. Additional reduction may be required for use in an air brush application. This product has a 30 min – 1 hour pot life so mix only enough that can be used within that time.



### Application

Apply 2-3 medium wet to wet coats using 50% overlap at a gun distance of 6-10 inches. Guns should be equipped with 1.2-1.4 mm tips and set for 40-55 PSI for conventional guns or 8-10 PSI at the cap for HVLP. Allow to flash 10-15 minutes between coats. Spray a test panel to check for desired effect before proceeding.



### Cleaning

Clean equipment immediately after use with locally compliant cleaning solvent. Dispose of all waste according to local regulations.

Read MSDS of all components before using. Use proper personal protective equipment at all times. For use by professionally trained painters. **KEEP OUT OF REACH OF CHILDREN.** Bayou Innovations, LLC warrants that its products are free from defects at time of shipping. All other warranties and guaranties of any kind whether expressed or implied are disclaimed.