

IC-100 INTERCOAT CLEAR

Description

IC-100 is a blend of urethane reactant co-polymers, solvents, and additives to create a clear basecoat/midcoat for protecting graphic layers, blending with basecoat color for improved fades and blends, and blending with Kandy Koncentrates to make Kandy basecoats. This product is also suitable for mixing and applying effect solids such as Pearls, Flakes, and Powders. This product is NOT intended as a final topcoat clear.



Components

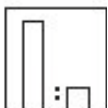


- **IC-100** InterCoat Clear
- **UR Series Reducer** UR-010 (Fast), UR-011 (Standard), UR-012 (Slow)
- **UA Series activator (optional)**



Suitable Substrates

Apply over 2K urethane primer, 2K epoxy primer, basecoat, or sanded (600 grit) cured urethane finishes. Not recommended direct to metal or plastics unless pretreated with an adhesion primer/promoter.



Mix Ratio

For spray applications mix 2 parts KemBase base with 1 part UR series urethane grade reducer by volume. For blending or fading basecoats mix 1 part reduced IC-100 with 1 part reduced basecoat. Additional reduction may be required for use in an air brush application. Mix gently then strain before use. While not required, for even greater durability add 2 ounces per sprayable quart of intercoat clear.



Spray a test panel to check gun application and verify desired look. Then apply 2-3 medium coats using 50% overlap at a gun distance of 6-10 inches. Guns should be equipped with 1.3-1.5 mm tips and set for 40-55 PSI for conventional guns or 8-10 PSI at the cap for HVLP. Avoid heavy or very light coats so as to ensure good orientation of the color variable pigments. Allow to flash 5-10 minutes between coats. After final coat application allow to flash at least 30 minutes but no more than 24 hours before application of a 2K polyurethane clear.

Read MSDS of all components before using. Use proper personal protective equipment at all times. For use by professionally trained painters. **KEEP OUT OF REACH OF CHILDREN.** Bayou Innovations, LLC warrants that its products are free from defects at time of shipping. All other warranties and guaranties of any kind whether expressed or implied are disclaimed.