

FLIP FLAKE™

Description

Flip Flake™ is built on a clear polymer base and coated in a patented process with metal and/or metal oxides to generate cool color change or “holographic” rainbow effects. Available in 1.64th (BF) and 1/125th of an inch sizes for a balance of sparkle and ease of application. These flakes bring cool color change when clear coated or make a great base for kandy.



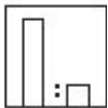
Components

FF-01/BF-01	Silver Rainbow
FF-04/BF-04	Gold Rainbow



Mixing with Inter-Coat Clear

Mix 2-3 Table Spoons of FlipFlake per unreduced quart of IC-101, Pearl, Flake & Powder Binder or IC-100 Intercoat Clear then reduce per clear manufacturer’s recommendation. Mix well to disperse pearl and strain with a fine paint filter before using.



Mixing with 2K Clearcoat

FlipFlake™ may also be mixed with 2K polyurethane clearcoat for applications. Begin by activating and reducing your clearcoat per manufacturer’s recommendations then add 2-3 table spoons of FlipFlake™ per spray able quart of clear. Most people find it helpful to add a small excess of reducer to help the flakes orient for best brilliance.



Application

In general you should apply 2-3 coats of clear mixed with your pearl with 50-75% overlap to ensure good flake orientation. For best control of fluid use guns with at least 1.4 mm tips for 1/125th sized flake or 1.8 mm fluid tips for 1/64th sized flake. Smaller tips may spray FireFlake with the fluid adjustment open all the way but it can be difficult to control when sprayed in such a way. Follow clear manufacturer’s recommendations for dry and flash times.

Read MSDS of all components before using. Use proper personal protective equipment at all times. For use by professionally trained painters. **KEEP OUT OF REACH OF CHILDREN.** Bayou Innovations, LLC warrants that its products are free from defects at time of shipping. All other warranties and guaranties of any kind whether expressed or implied are disclaimed.